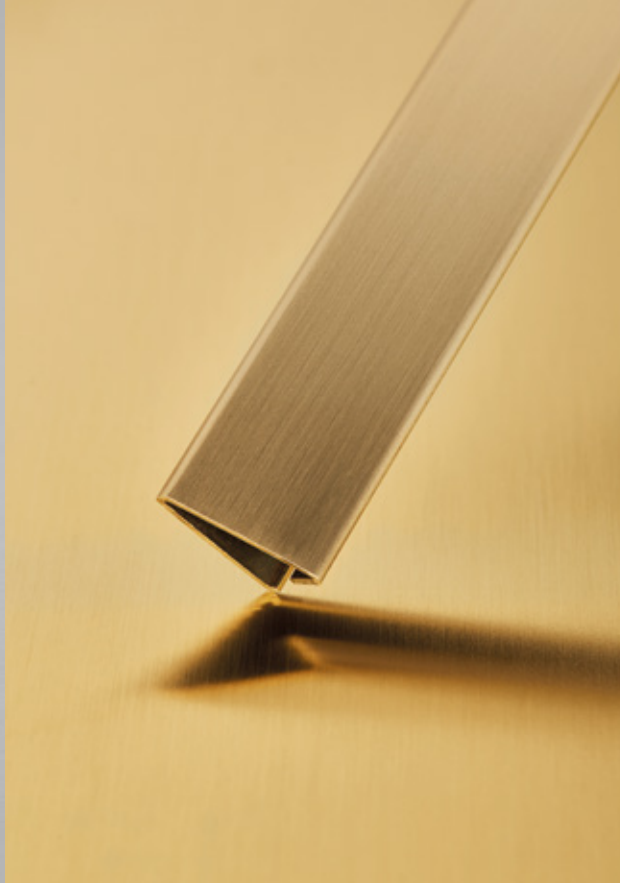


Accessories

beauty
hides in
the details



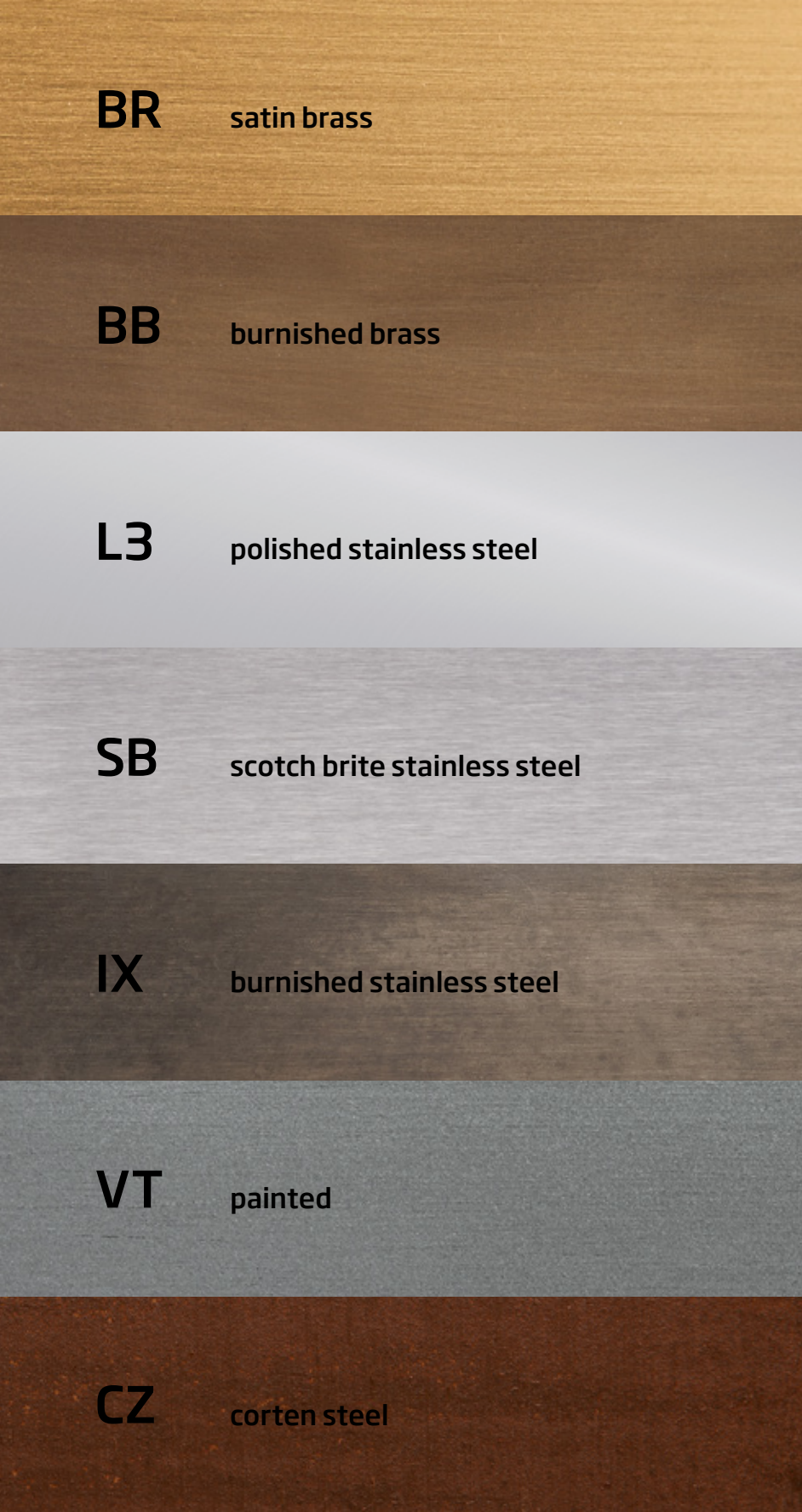


the detail becomes an essential accessory for the design of Secco Sistemi fixtures

thanks to the meticulous design and quality of the materials - brass, stainless steel, Corten and galvanized steel - the accessories from complementary elements of the Secco systems become an integral part of the finished window and contributes to making it a unique product. Consistent with the company's overall approach to the product, the accessories have been designed by redefining the concept of minimalism, for a balance between decoration and simple geometric shapes, between sobriety and character.



- 5 materials and finishes
- 6 handles
- 48 glazing beads
- 58 hinges
- 70 water drain
- 72 advice



BR **satin brass**

BB **burnished brass**

L3 **polished stainless steel**

SB **scotch brite stainless steel**

IX **burnished stainless steel**

VT **painted**

CZ **corten steel**

brass with *fsatin finish* and surface protection with natural wax, also suitable for painting

brass with *satin and burnished finish*, surface protection with natural wax

stainless steel with *mirror finish (L3)* of the surfaces

stainless steel with *scotch brite finish* of the surfaces

stainless steel with *hand burnished finish* and surface protection with natural wax

galvanised steel, raw stainless steel or natural brass with *painted surface finish*

corten steel with *oxidized finish*, surface protection with natural wax

satin brass

burnished brass

polished stainless steel

scotch brite stainless steel

burnished stainless steel

painted

corten steel

materials and finishes

in the metal surfaces, quality and beauty come together and tell the story of the careful choices made in the project

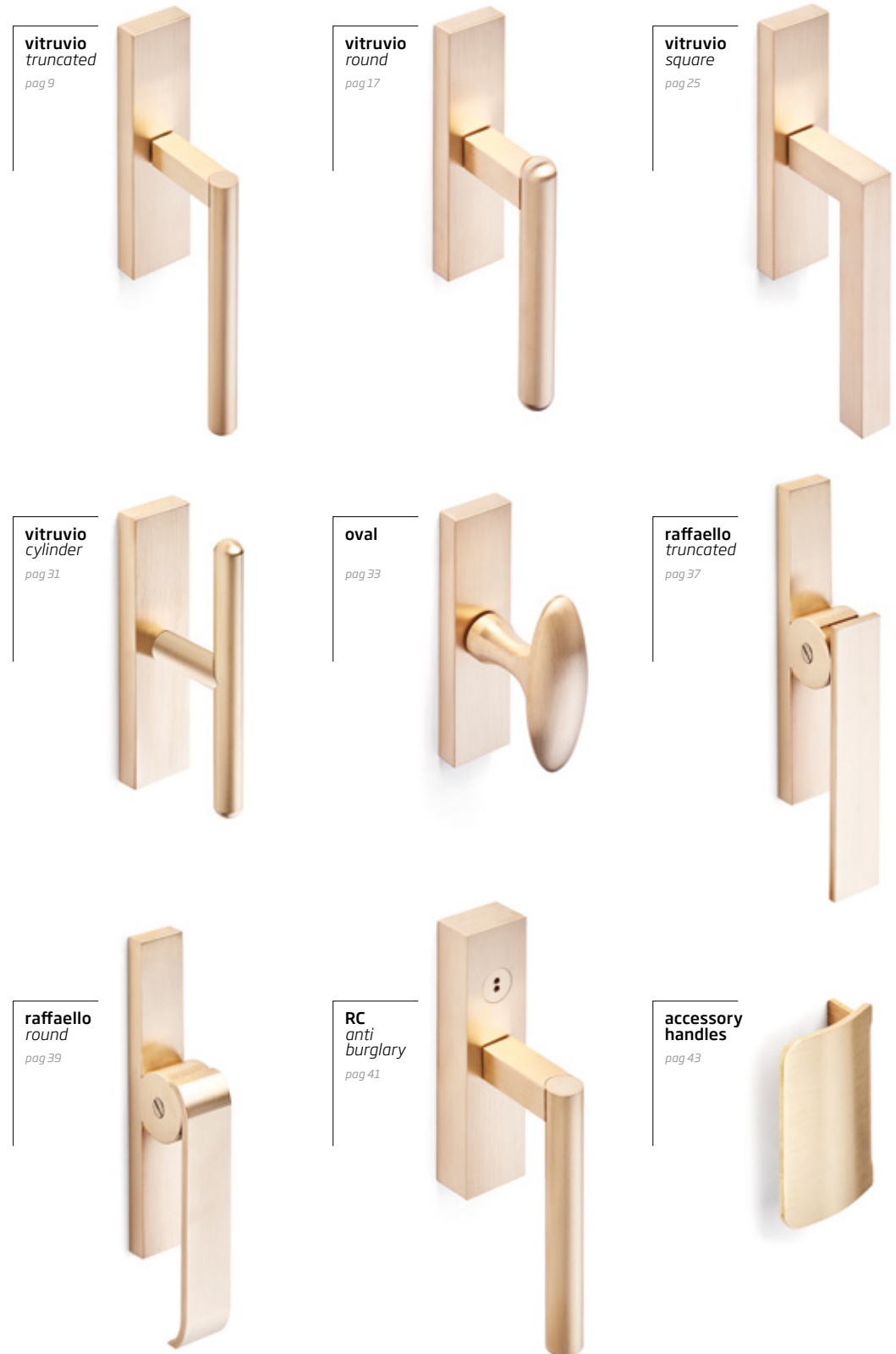
Secco Sistemi offers, for its accessories, natural and precious materials - corten steel, brass, stainless steel, galvanised steel - with a wide range of finishes, to find suitable and elegant solutions for every desired aesthetic and performance requirement, for the duration. over time even with hostile climates.

the folding page helps, when open, to relate the products in the catalog with the finishes of the materials

handles

harmony with the essential lines of the window, in the same precious materials

An elegant and discreet complement, Secco Sistemi's handles adapt to the section of the profile, tapering if necessary to align with the thinnest profiles, while maintaining the ergonomic shape and an essential and sophisticated design. They can also vary by type of handle, T - L - H, and have backplates of different sizes to better adapt to the design needs. The available models are deliberately differentiated from each other with small design variations, to maintain the Secco style and, at the same time, give different characters to the handles.



vitruvio truncated



vitruvio truncated handle *for windows*



ACV 771

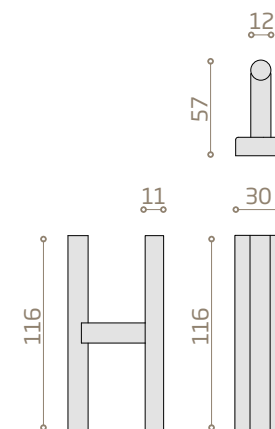
handle for cremone bolt
(no tilt and turn) with
Ø12 T-handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



ACV 871

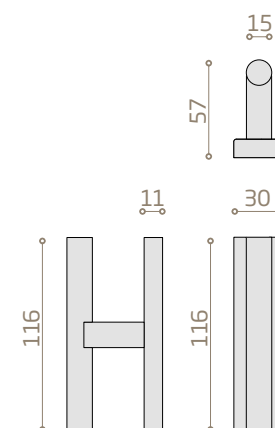
handle for cremone bolt
(no tilt and turn) with
T-handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



vitruvio truncated handle *for windows*



ACV 773

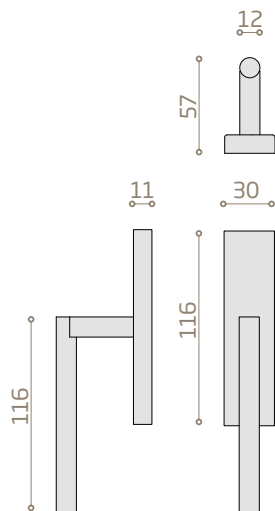
handle for cremone bolt
(no tilt and turn) with Ø12
L-shaped handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



ACV 873

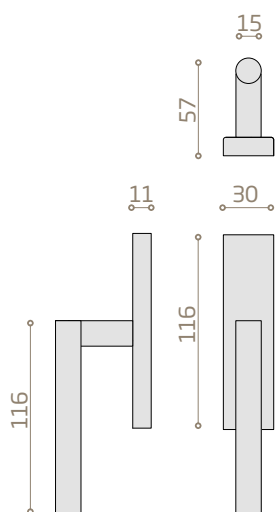
handle for cremone bolt
(no tilt and turn) with
L-shaped handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



vitruvio truncated handle *for windows*



ACV 973H

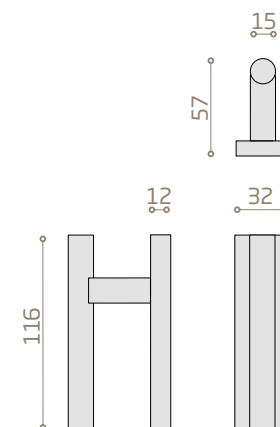
handle for tilt and turn
door with H handle flush
with the plate

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



ACV 973

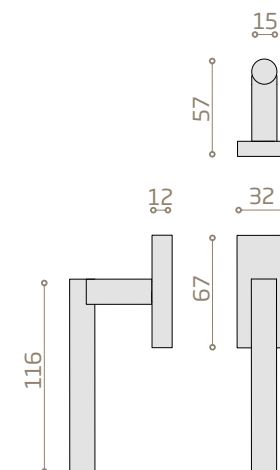
handle for tilt and turn
door with L-shaped
handle

applicable to systems:

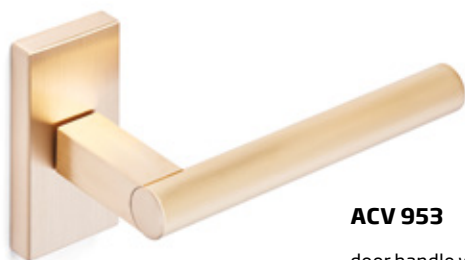
OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



vitruvio truncated handle *for doors*



ACV 953

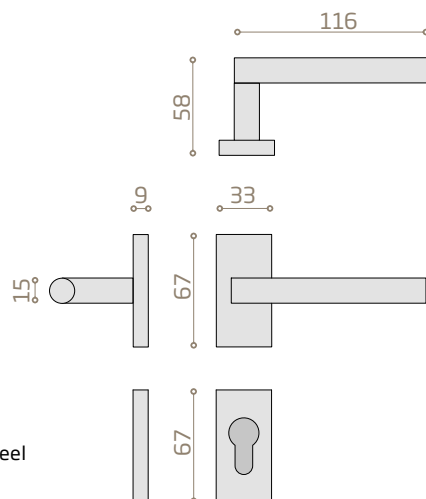
door handle with Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



vitruvio truncated handle *for doors*



ACV 943

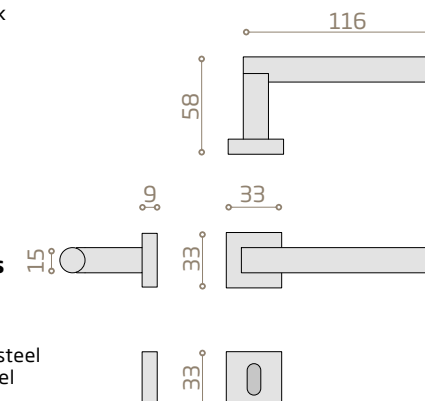
handle for interior doors with square plate and patent lock

applicable to systems:

OS2 40, SA

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



ACV 953A

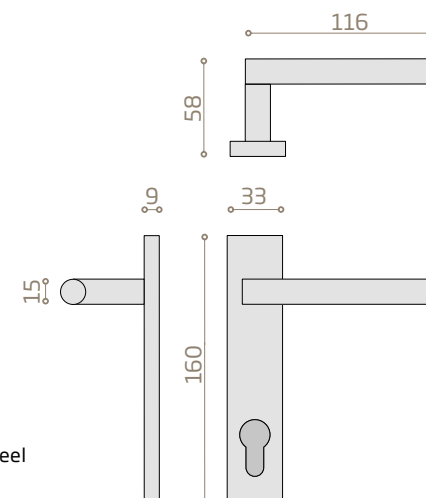
door handle with single plate and Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



vitruvio truncated handle *for lift and slide*



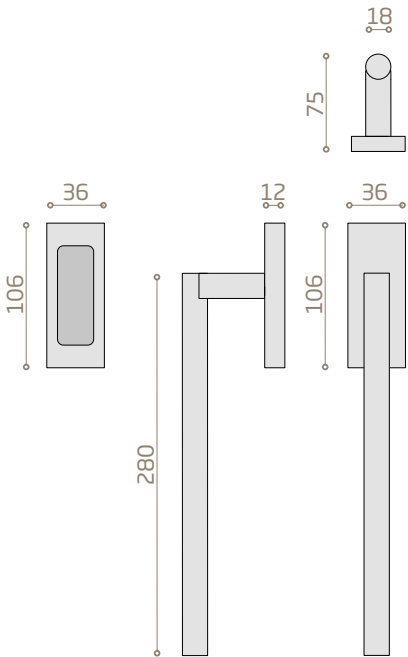
ACV 068

lift and slide handle without Yale cylinder, with external grip and reduced plates

applicable to systems:
OS2, EBE

materials and finishes

- BR - satin brass
- BB - burnished brass
- BB - scotch brite stainless steel
- IX - urnished stainless steel
- VT - painted



vitruvio truncated handle *for lift and slide*



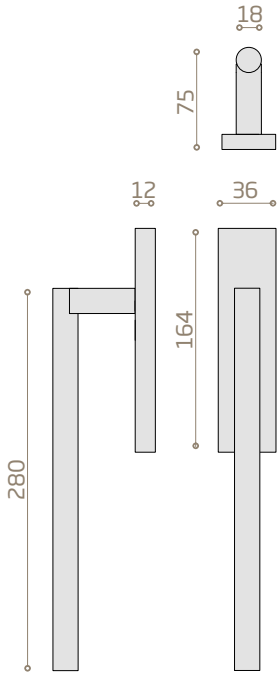
ACV 068Y

lift and slide handle with Yale cylinder

applicable to systems:
OS2, EBE

materials and finishes

- BR - satin brass
- BB - burnished brass
- BB - scotch brite stainless steel
- IX - urnished stainless steel
- VT - painted



vitruvio round

round vitruvio handle *for windows*



ACV 879

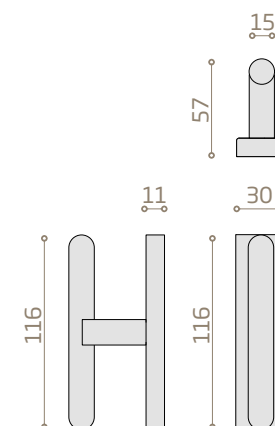
handle for cremone bolt
(no tilt and turn) with
T-handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
BB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted



ACV 874

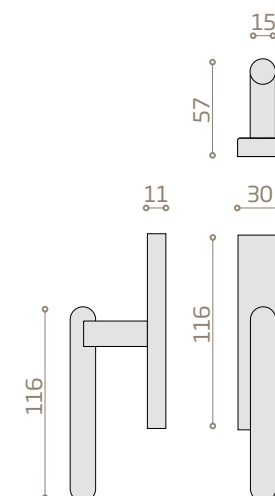
handle for cremone bolt
(no tilt and turn) with
L-shaped handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted



*available only upon request

round vitruvio handle *for windows*



ACV 974H

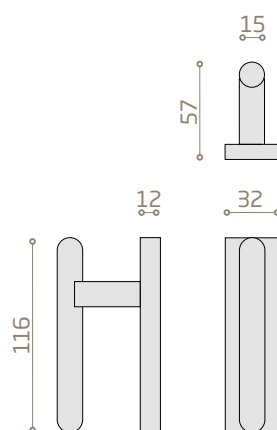
handle for tilt and turn door with H handle flush with the plate

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted



ACV 974

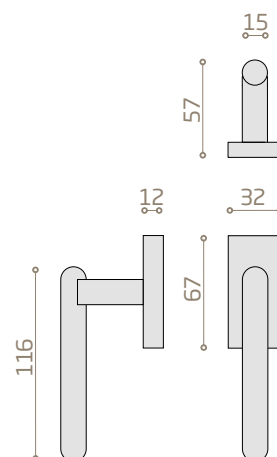
handle for tilt and turn door with L handle

applicable to systems:

OS2, BV, EBE, ST, SA

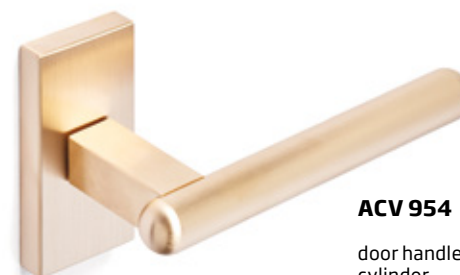
materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted



*available only upon request

round vitruvio handle *for doors*



ACV 954

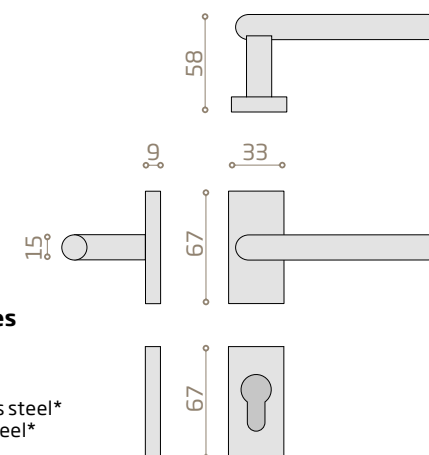
door handle with Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted



ACV 954A

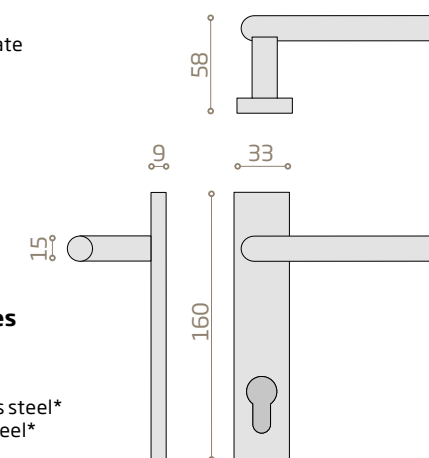
door handle with single plate and Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted



*available only upon request

round vitruvio handle *for doors*



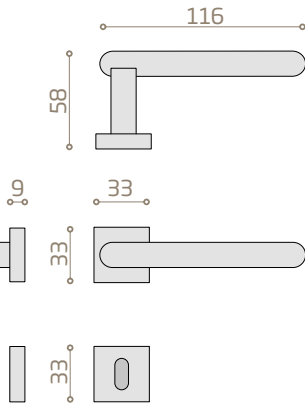
ACV 949

handle for interior doors with square plate and patent lock

applicable to systems:
OS2 40, SA

materials and finishes

- BR - satin brass
- BB - burnished brass
- SB - scotch brite stainless steel*
- IX - urnished stainless steel*
- VT - painted



round vitruvio handle *for lift and slide*



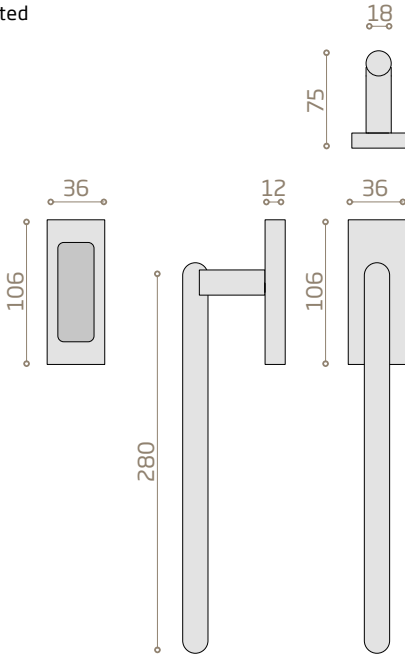
ACV 069

lift and slide handle without Yale cylinder, with external grip and reduced plates

applicable to systems:
OS2, EBE

materials and finishes

- BR - satin brass
- BB - burnished brass
- SB - scotch brite stainless steel*
- IX - urnished stainless steel*
- VT - painted



*available only upon request

*available only upon request

round vitruvio handle *for lift and slide*



ACV 069Y

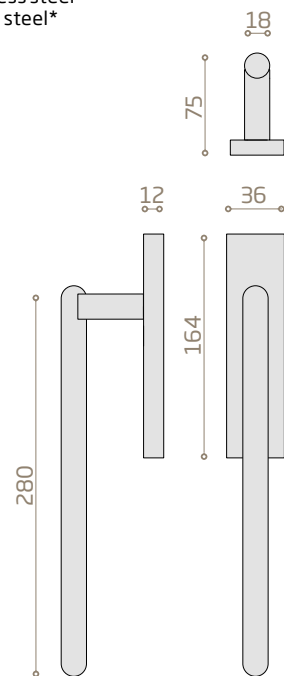
lift and slide handle with
Yale cylinder

applicable to systems:

OS2, EBE

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted



*available only upon request



vitruvio square



vitruvio square handle *for windows*



ACV 770

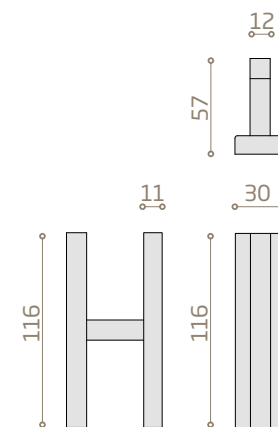
handle for cremone bolt
(no tilt and turn) with
T-handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass*
BB - burnished brass*
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted*
CZ - corten steel



ACV 872

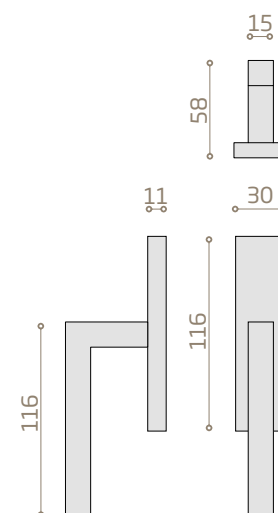
handle for cremone bolt
(no tilt and turn) with
L-shaped handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



*available only upon request

vitruvio square handle *for windows*



ACV 972H

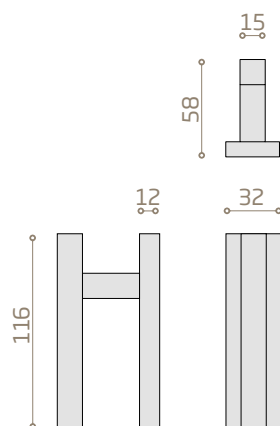
handle for tilt and turn door with H handle flush with the plate

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass*
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted
CZ - corten steel



ACV 972

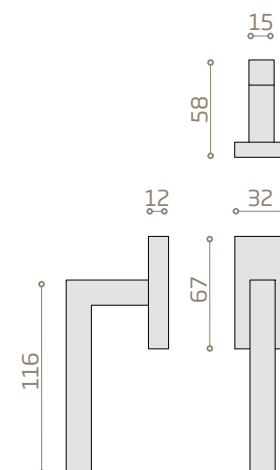
handle for tilt and turn door with L handle

applicable to systems:

OS2, BV, EBE, ST, SA

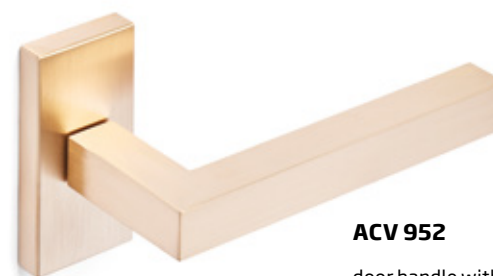
materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



*available only upon request

vitruvio square handle *for doors*



ACV 952

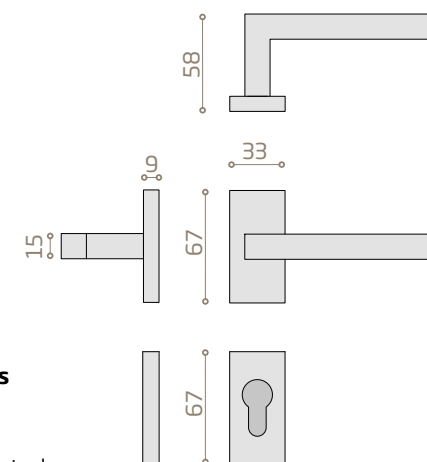
door handle with Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



ACV 952A

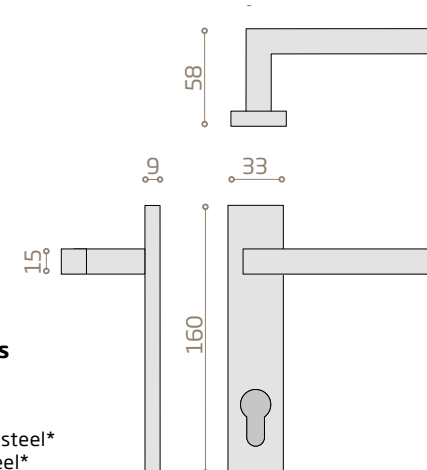
door handle with single plate and Yale cylinder

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel*
IX - urnished stainless steel*
VT - painted
CZ - corten steel*



*available only upon request

vitruvio square handle *for doors*



ACV 949

handle for interior doors with square plate and patent lock

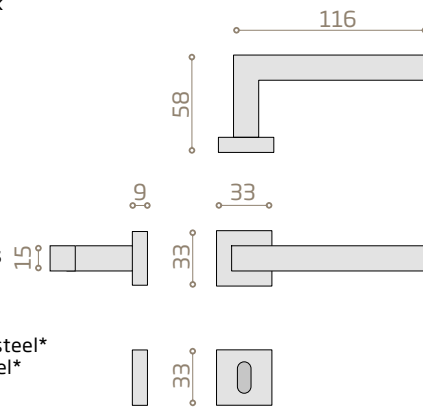


applicable to systems:

OS2 40, SA

materials and finishes

- BR - satin brass
- BB - burnished brass
- SB - scotch brite stainless steel*
- IX - urnished stainless steel*
- VT - painted
- CZ - corten steel



vitruvio cylinder



vitruvio cylinder handle *for windows*



ACV 776

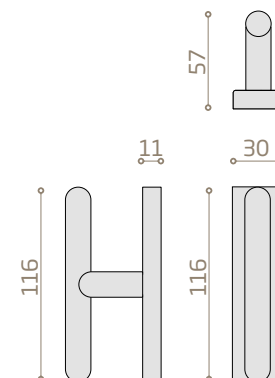
handle for cremone bolt
(no tilt and turn) with
T-handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



ACV 976

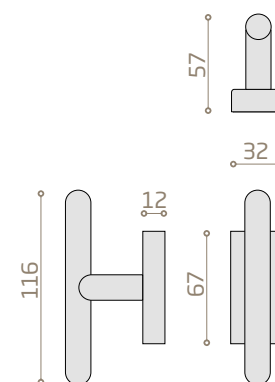
tilt and turn handle with
T-handle

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



oval



ovale handle *for windows*



ACV 777

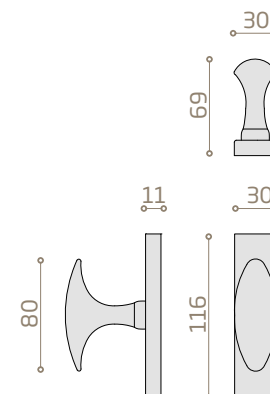
handle for cremone bolt
(no tilt and turn)

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



ACV 977

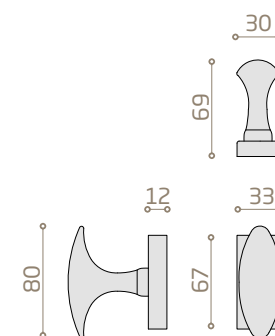
handle for tilt and turn

applicable to systems:

OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



ovale handle *for doors*



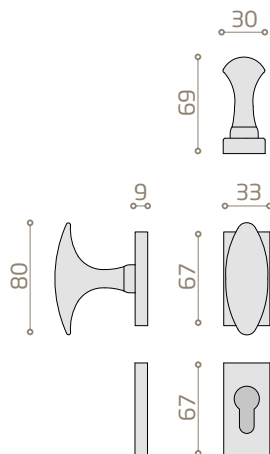
ACV 977B

door handle with
Yale cylinder

applicable to systems:
OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



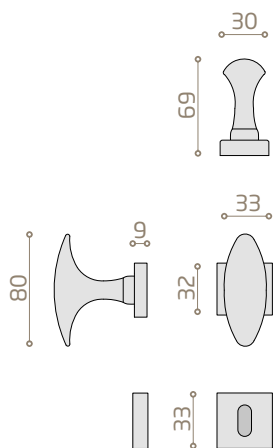
ACV 977A

handle for interior doors
with square plate and
patent lock

applicable to systems:
OS2 40, SA

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



raffaello truncated



raffaello truncated handle *for windows*



ACV 301

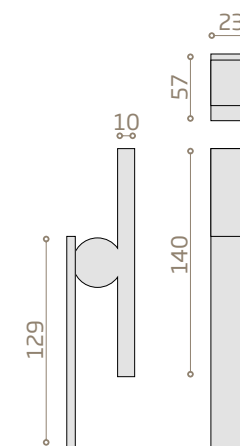
handle for cremone bolt
(no tilt and turn)

applicable to systems:

XT, OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



raffaello round



round raffaello handle *for windows*



ACV 302

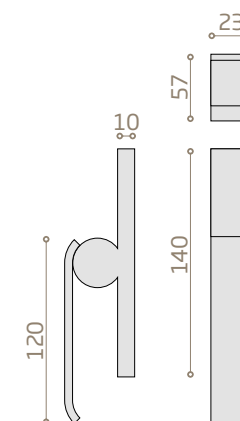
handle for cremone bolt
(no tilt and turn)

applicable to systems:

XT, OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



anti-burglary RC2



RC2 anti-burglary handle *for windows*

the Vitruvio handles become safety with the application of the plate with the **RC2** key



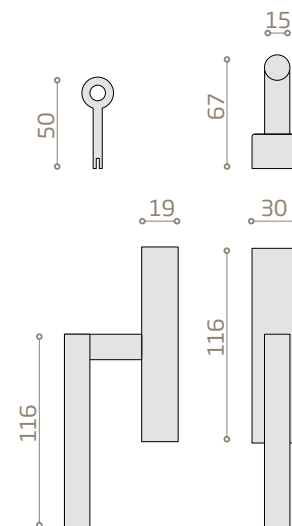
RC2 example
with truncated
vitruvio handle

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



available versions

truncated vitruvio
ACV 873 W



round vitruvio
ACV 874 W



square vitruvio
ACV 872 W



accessory handles



accessory handles *for external openings*



ACV 2680

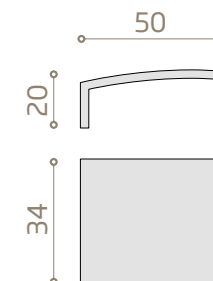
drag handle with overlap
on the glass for
external openings

applicable to systems:

OS2, BV, XT, EBE, SA, ST

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



ACV 2680V

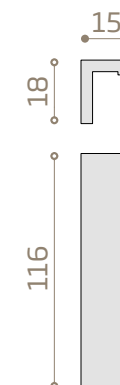
pull handle flush with the
glazing bead: and plate
for external openings

applicable to systems:


OS2, BV, XT

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



accessory handles *for top hang*



ACV 793

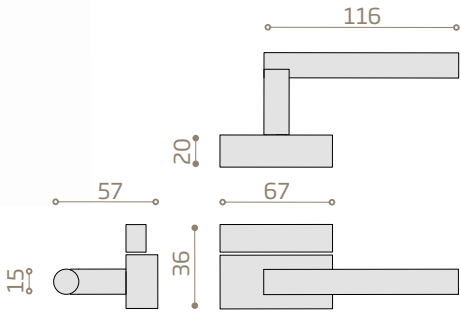
handle with door lock for top hang

available in versions with round-truncated-square vitruvio handle


applicable to systems:
OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



accessory handles *for folding doors*



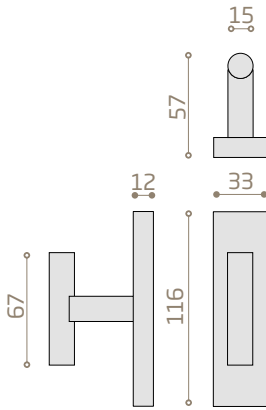
ACV 751

reduced handle for folding window with internal opening


applicable to systems:
OS2L

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



accessory handles *for pivot opening*



ACV 873

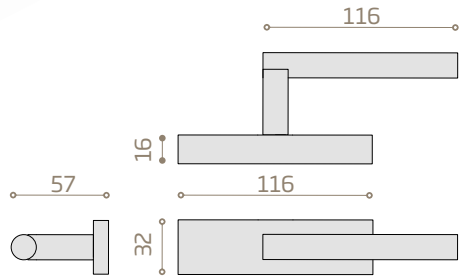
handle with door lock for pivot opening


available in versions with round-truncated-square Vitruvio handle

applicable to systems:
OS2

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel





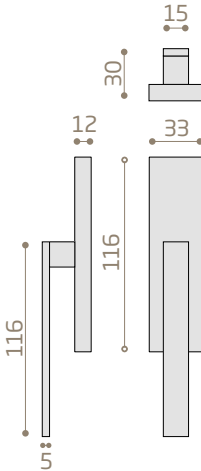
ACV 761

reduced handle for folding window with outward opening

applicable to systems:
OS2L

materials and finishes

SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel





glazing beads

the small profiles placed in front of the glass to fix it are also design elements for Secco Sistemi

The shape, size and overall dimensions with respect to the section of the profile are variants that lend themselves to numerous combinations and can change the perception of the space occupied by the window or door. From the simple box-shaped profile that fills the compartment and aligns with the frame, to the elegant molding that softens the relationship between glass and frame, up to the thinner profile that, following the line of the upright, bends against the glass, freeing the space. The glazing beads are produced in the same materials and finishes as the window frame; their fastening to the door is always concealed and, due to the continuity of the lines in the elevation, the profiles can be welded together.



glazing bead: thin



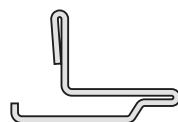
L-shaped glazing bead with concealed fixing and 45 ° weldable joint between vertical and horizontal. Produced in four sizes to adapt to various systems

applicable to systems:

XT, OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: triangular



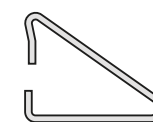
triangular glazing bead with concealed fixing and 45 ° weldable joint between vertical and horizontal. Produced in two variants to adapt to various systems.

applicable to systems:

XT, OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: extruded



L-shaped glazing bead with sharp edges. Fixing with screws and joint, between upright and crosspiece, at 45 ° not weldable.

applicable to systems:

XT, OS2, BV, EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
VT - painted



section in 1:1 scale

glazing bead: beveled



glazing bead with the same molding as the sash profile proposed by the Beveled system. Concealed fixing and 45 ° weldable joint between vertical and horizontal.

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale

glazing bead: recessed

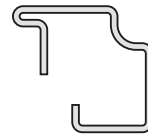


rectangular glazing bead with hollow molding. Concealed fixing and 45 ° weldable joint between upright and crosspiece.

applicable to systems:
OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale

glazing bead: square

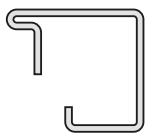


rectangular glazing bead with concealed fixing and 45 ° weldable joint between vertical and horizontal. Available in various sizes to adapt to the glass applied

applicable to systems:
OS2, BV, XT

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: gothic

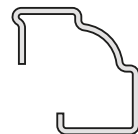


Gothic style molded glazing bead with concealed fixing and 45 ° weldable joint between upright and crosspiece. Available in two variants (extruded or profiled) to adapt to various systems.

applicable to systems:
EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

glazing bead: square

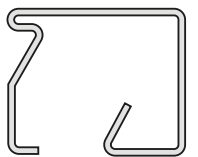


rectangular glazing bead with concealed fixing and non-weldable joint between vertical and horizontal. Available in various sizes to adapt to the glass applied

applicable to systems:
EBE, SA

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1:1 scale
the dimensions vary slightly depending on the system to which it is applied

divider: quadro

simulated division of the glass



glass divider to be combined with the square glazing bead and for the internal part of the door only, the flat glass divider must be applied to the external part. Concealed fixing and joint, between vertical and horizontal at 90 °, not weldable.

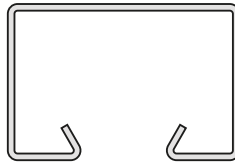
The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

EBE - SA

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1: 1 scale

divider: flat

simulated division of the glass



glass divider to be combined with all glazing beads. Concealed fixing and weldable joint between vertical and 90 ° transom. Available in various versions to adapt to all systems.

The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

XT, OS2, BV, EBE, ST

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1: 1 scale
the dimensions vary slightly depending on the system to which it is applied

divider: gothic

simulated division of the glass



glass divider to be combined with the gothic glazing bead. Concealed fixing and joint, between vertical and horizontal at 90 °, not weldable. Available in two versions to fit all systems.

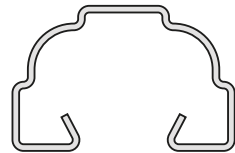
The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

EBE, ST, SA

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1: 1 scale
the dimensions vary slightly depending on the system to which it is applied

divider: beveled

simulated division of the glass



glass divider to be combined with beveled glazing bead. Concealed fixing and non weldable joint, between upright and crosspiece at 90 °.

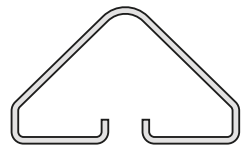
The glass divider should possibly be combined with the channel that simulates the division of the glass (see photo on the side)

applicable to systems:

BV

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1: 1 scale

divider *with reduced T profile*

true division of the glass



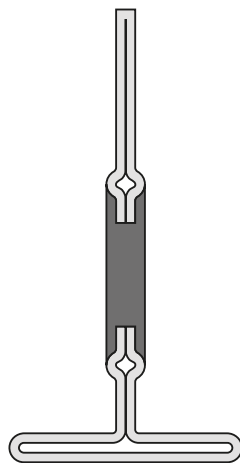
glass divider to be combined with all the glazing beads of the OS2 and BV systems for the true division of the glass

applicable to systems:

OS2, BV

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



section in 1: 1 scale



hinges

visible or concealed, the hinges are produced in precious Secco materials to integrate perfectly with the window frame

It is the fundamental device that mediates between the frame and the sash of the frame and makes their movement possible; in the past it was exhibited and decorated, while today it is often made invisible inside the window frame. There are various shapes to choose from: welded, with two wings or with three wings, with the mechanical components gathered in a single minute, slender and essential cylindrical element, in the same material and in the same finish as the window frame; galvanised steel, stainless steel, corten steel and brass with certified long life characteristics.



hinges: *screw fixed*



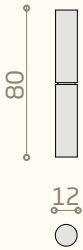
two-wing screw fixed hinge for doors and windows

load **50kg**

applicable to systems:
OS2, BV, XT

materials and finishes

- L3** - polished stainless steel
- SB** - scotch brite stainless steel
- IX** - urnished stainless steel
- VT** - painted
- CZ** - corten steel



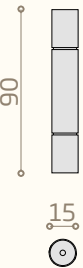
three-wing screw fixed hinge for doors and windows

load **100kg**

applicable to systems:
OS2, BV, XT

materials and finishes

- L3** - polished stainless steel
- SB** - scotch brite stainless steel
- IX** - urnished stainless steel
- VT** - painted



hinges: *screw fixed*



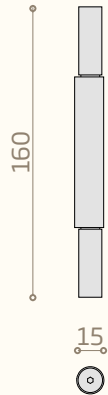
three-wing screw fixed hinge for windows

load **180kg**

applicable to systems:
EBE, ST

materials and finishes

- L3** - polished stainless steel
- SB** - scotch brite stainless steel
- IX** - urnished stainless steel
- VT** - painted
- CZ** - corten steel



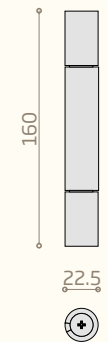
three-wing screw fixed hinge for doors

load **160 kg**

applicable to systems:
EBE - ST

materials and finishes

- L3** - polished stainless steel
- SB** - scotch brite stainless steel
- IX** - urnished stainless steel
- VT** - painted
- CZ** - corten steel



hinges: *screw fixed*



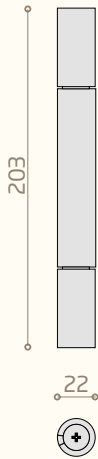
three-wing screw fixed hinge for doors

load **250kg**

applicable to systems:
EBE, ST

materials and finishes

- L3** - polished stainless steel
- SB** - scotch brite stainless steel
- IX** - urnished stainless steel
- VT** - painted
- CZ** - corten steel



hinges: *weld-on*



two-wing welded hinge for doors and windows

load **40 - 70 - 80 kg**

applicable to systems:
OS2, BV, XT

materials and finishes

- VT** - painted



the dimensions of the hinge vary slightly depending on the door function



two-wing welded hinge for doors

load **200 kg**

applicable to systems:
EBE, SA

materials and finishes

- VT** - painted



hinges *for tilt and turn doors*



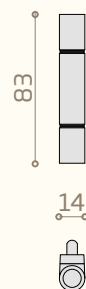
hinge for tilt and turn windows

load **100kg**

applicable to systems:
EBE

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



hinge for tilt and turn windows with
PVC covers.

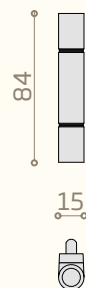
*The covers are available in various colors to
adapt to the finish of the window*

load **150kg**

applicable to systems:
EBE

materials and finishes

internal metal structure
with painted PVC cover



hinges: *concealed*



concealed hinge for tilt and turn windows

load **130 kg**

applicable to systems:
OS2, BV

materials and finishes

internal metal structure



concealed hinge for tilt and turn windows

load **150 kg**

applicable to systems:
EBE

materials and finishes

internal metal structure

hinges



concealed hinge for pivot windows and patio doors

load **250kg**

applicable to systems:
OS2

materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



concealed hinge for doors

load **180 kg**

applicable to systems:
EBE,ST,SA

materials and finishes

internal metal structure

decorative knob *for hinges*

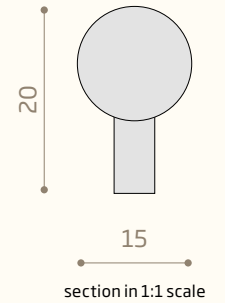


geometric

applicable to three-wing
hinges with Ø 16

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel

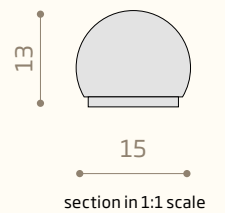


essential

applicable to three-wing
hinges with Ø 16

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



decorative knob *for hinges*

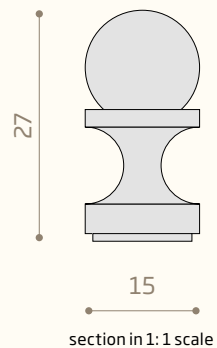


baroque

applicable to three-wing
hinges with Ø 16

materials and finishes

L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel



water drain

**even on the outside of the window,
detail becomes a value**

The water drain is a fundamental device for the correct functioning of the water sealing system of the fixtures. Its geometry allows, even with adverse winds, the outflow of any water present in the window. The water drain is produced in the same finishes as the profiles of the frames and offered in two versions, traditional with a trapezoidal shape and the new round one.

trapezoid *water drain*

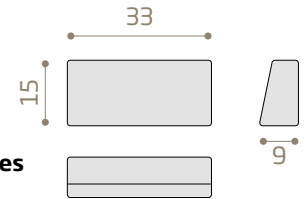


trapezoid

trapezoidal water drain
with double drain

applicable to systems:

XT, OS2, BV, EBE, ST



materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel
XX - black plastic not paintable

round *water drain*

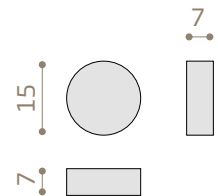


round

round water drain to be
applied always in pairs

applicable to systems:

XT, OS2, BV, EBE, ST



materials and finishes

BR - satin brass
BB - burnished brass
L3 - polished stainless steel
SB - scotch brite stainless steel
IX - urnished stainless steel
VT - painted
CZ - corten steel

advice

suggesting tricks to bring attention to the details that often go unnoticed, not evaluated, but which greatly affect the aesthetic and functional performance of the window frame

Extra clear glass, if possible, because by not having the typical “green” color of standard glass, it leaves the desired appearance of the window unaltered.

If not evaluated, the warm edge is almost always in polished aluminum, an eye-catching finish that breaks into the harmony of the window frame; we therefore recommend matching the color of the warm edge to the glass seals (opaque black) or to that of the frame in order to harmonize the various visible components of the window frame.

Installation, the installation of the fixtures determines more than any other action, the proper functioning and finish of the window; we therefore recommend the installation is carried out by expert companies with experience in Secco systems.

Details is the title word of this small volume and is the advice it should be concluded with; always pay attention to the DETAILS because they are the key to opening and closing the glazing project.



Secco Sistemi is an Italian brand expression of innovation and design awarded "Compasso d'Oro". For 70 years it has contributed to the evolution of window and door engineering: it invents systems and profiles that become reference models for the industry in the sector and continues to refine them, to interpret projects and trends in contemporary architecture. Today it develops 340 profiles in 4 precious metals - galvanised steel, stainless steel, corten steel and brass - and in 9 finishes, produces 2.8 million linear meters of profiles for 280,000 doors and windows every year.



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